

Work Order ID 71599

Wednesday, July 06, 2011 1:28:45 PM



Page 1

Item ID: D3926-1

Accept



Setup Start



Revision ID:

Stop



Item Name: Wedge

Start Date: 7/6/2011 Start Qty: 10.00



Cust Item ID:

Required Date: 7/20/2011 Req'd Qty: 10.00



Customer:

Reference:

Approvals:

Process Plan: C2Date: 11/6/06

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3926	Rev A								

100

0.00



Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg D3926

Dwg Rev: AProg Rev: A

2-Deburr if necessary

B11-7-12(12)

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Memo

0.00

Quality Control

B11-7-12

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 71599

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Item ID: D3926-1	Accept		Setup	Start	
Revision ID:				Stop	
Item Name: Wedge					
Start Date: 7/6/2011	Start Qty: 10.00		Cust Item ID:		
Required Date: 7/20/2011	Req'd Qty: 10.00		Customer:		
Reference:					

Approvals:	Process Plan:	Date:	Tooling:	Date:	Run	Start	
	QC:	Date:	SPC (Y/N):	Date:		Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 	QC8- Inspect parts - second check	0.00				<i>m</i>	<i>11</i>	<i>07</i>	<i>12</i> (12)
QC Quality Control	Memo	0.00							
130 	Small Fab	0.00							
Small Fab	Memo	0.00							
	1- Deburr if necessary								
140 	QC5- Inspect part completeness to step on W/O	0.00							
QC Quality Control	Memo	0.00							<i>8/11/13</i> (12)

8/11/07/13 (12)

W/O:		WORK ORDER CHANGES					
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NOTE: Date & initial all entries

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[illegible]

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Setup Start

Abstract

Stop

[illegible]

1. The first step in the process is to identify the problem or issue that needs to be addressed. This involves gathering information and understanding the context of the problem.

2. Once the problem is identified, the next step is to define the objectives and goals of the project. This helps to clarify what needs to be achieved and provides a clear direction for the team.

3. The third step is to develop a plan or strategy to address the problem. This involves breaking down the problem into smaller, manageable tasks and determining the resources needed to complete each task.

4. The fourth step is to implement the plan. This involves putting the strategy into action and monitoring progress regularly to ensure that the project is on track.

5. The final step is to evaluate the results of the project. This involves comparing the actual outcomes with the objectives and goals to determine the effectiveness of the project and identify areas for improvement.

Cust Item ID:

Customer:

Reference:

Run Start

[illegible]

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

**Insp.
Stamp**

Identify as per dwg & Stock Location: 154

0.00

[illegible]

Packaging

Memo

0.00

Packaging

160

QC21- Final Inspection - Work Order Release

0.00


[illegible]

QC

Memo

0.00

Quality Control

11/7/13 

MF
11-07-13

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NOTE: Date & initial all entries

Picklist Print

Wednesday, July 06, 2011 1:28:42 PM

Page 1

Work Order ID: 71599

Parent Item: D3926-1

Parent Item Name: Wedge



Start Date: 7/6/2011

Required Date: 7/20/2011

Start Qty: 10.00

Required Qty: 10.00

Comments: IPP RevA: New issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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MUHMWB10

Purchased

No

100

sf

285.8000

0.3609

3.798947

5.



11-7-10

UHMW 1" Black

Location

Loc Qty

Loc Code

MAT018

285.8

117321

76.6

117738

54.3

117819

154.9

117819

(12)

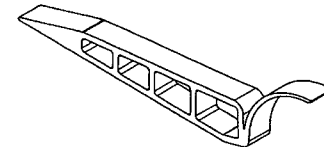
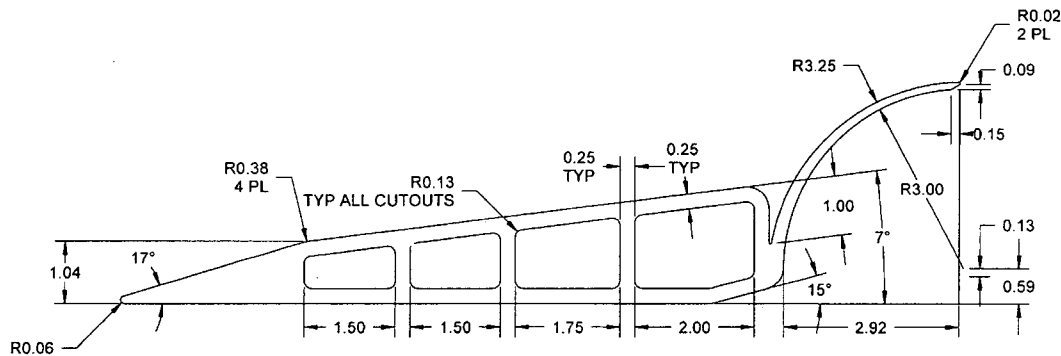
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D3926-1 WEDGE

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO 71599

NOTES:

- 1) MATERIAL: 1.00" UHMW BLACK TIVAR 1000 VIRGIN MATERIAL
REF DART SPEC MUHMB10
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3926-1" AND B/N USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.25 lbs

RELEASED
9/16/17

REV.	NEW ISSUE	DESCRIPTION	BY	DATE
DESIGN				
DRAWN				
CHECKED				
MFG. APPR.				
APPROVED				
DE APPR.				
DATE	09.07.23			

DART AEROSPACE USA, INC. PORT HADLOCK, WA	
DRAWING NO. D3926	REV. A
TITLE WEDGE	SCALE NTS
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02/11/07/06